



SPECIFICATIONS

ITEMS	MODELS	CT-1118CNC
Maximum swing 最大旋徑		280 mm
Maximum turning diameter 最大車牙直徑		Φ150 mm(Φ6")
Distance between center 兩頂心間距離		457 mm (18")
Bar stock diameter (5C collet) 棒料直徑(5C 套筒夾頭)		Φ27 mm (Φ1-1/16")
Hole through spindle 主軸孔徑		Φ31.75 mm (1-1/4")
CNC controller CNC 控制器		FANUC(standard)
Spindle speeds (variable) 主軸轉速(變頻式)		50~4000 RPM (3HP) 50~6000 RPM (5HP)
Spindle nose I.D./O.D. 主軸鼻端 I.D/O.D		5C (10° / 4° Taper)
Quick-action compound slide travel 快速滑動行程		2.5 mm(0.1")
Chuck diameter 夾頭直徑		Φ150 mm (Φ6")
Maximum X axis travel 最大 X 軸行程		155 mm (6.102")
Maximum Z axis travel 最大 Z 軸行程		340 mm (13.386")
Rapid traverse 快速行程		20 m/min
Inverter spindle motor 主軸變頻馬達		3 HP 5HP
X, Z axis servo motor X,Z 伺服馬達		X:β 2 Z:β 2

Coolant pump 冷卻泵	1/4 HP
Tailstock spindle taper 尾座主軸斜度	MT No.2
Tailstock spindle travel 尾座主軸行程	95 mm
Net/Gross weight 淨/毛重	2,640/2,860 lb. (1,200 / 1,300 kg.)
Machine packing dimension 包裝尺寸	2,300 × 1120 × 2,150 mm (87" × 44" × 85")

- Specifications are subject to change without notice for further design improvements.